| | Type | Thread | Tightening specification | Measure |
|---|---|---|---|---|
| 1AZ Drive to cassette | E31, E32, E34, E36, E38, E39, E46, E53, E83 | | | 2.8 Nm |
| | E34 Touring, E60, E61, E63, E65, E66, E81, E82, E87 | | | 3.5 Nm |
| | E90, E92 | | | 3.8 Nm |
| | E91 | | | 2.5 Nm |
| | E70 | | | 3 ±0.5 Nm |

| | Type | Thread | Tightening specification | Measure |
|---|---|---|---|---|
| 1AZ Glass lid to gate | E81 / E82 / E87 / E90 / E92 | | Always use new nuts and bolts. | 4.5 Nm |
| 2AZ Cassette to body | E81 / E82 / E87 / E90 / E92 | M6 | Self-tapping screw | 5.4 ±0.5 Nm |

| | Type | Thread | Tightening specification | Measure |
|---|---|---|---|---|
| 1AZ Drive to cassette | E31, E32, E34, E36, E38, E39, E46, E53, E83 | | | 2.8 Nm |
| | E34 Touring, E60, E61, E63, E65, E66, E81, E82, E87 | | | 3.5 Nm |
| | E90, E92 | | | 3.8 Nm |
| | E91 | | | 2.5 Nm |
| | E70 | | | 3 ±0.5 Nm |